

Work Order ID 74060

Wednesday, September 21, 2011 9:59:06 AM



Page 1

Item ID: D412-769-043

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, LH

Stop



Start Date: 9/22/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *mf*

Date: *11-09-21*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D412-769

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

sp 11-10-12.

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D412-769-1

sp 11/10/20 (1)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8 u/w/20

*(20)
KOT
LH*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Revision ID:

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Stop



Start Date: 9/22/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00



Powdercoat

Memo

0.00

Powder Coating

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041

Start Time 9:20 1X of m-14/10/20

Temp 3200F

2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when Powdercoat

Finish Time 9:50

3- Powder coat remainig of assembly grey as per dwg D412-769-1 START

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

1 H of 4/10/20

150

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

SP 11-10-12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Stop



Start Date: 9/22/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

160

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- install remaining parts as per dwg D412-769-1

SB 11/10/24

8

170

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

8 wk 025

4

LH

180

0.00



Identify as per dwg & Stock Location: _____

Packaging

Memo

0.00

Packaging

POD 74060?
68840

9/11/2011

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 4

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Item Name: Aft Facing Seat Assembly, LH

Start Date: 9/22/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/27 *[Signature]*
MF 11-10-26

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Wednesday, September 21, 2011 9:59:02 AM

Page 1

Work Order ID: 74060

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH




Start Date: 9/22/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08.05-12 new issue DD verified by:EC
IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A  Bolt		Purchased	No			110	Each	902.0000	6	6			
<div> <div>Location</div> <div>ST350</div> <div>115371</div> <div>117423</div> <div>118626</div> </div> <div> <div>Loc Qty</div> <div>902</div> <div>46</div> <div>556</div> <div>300</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													
AN4-15A  Bolt		Purchased	No			110	Each	471.0000	2	2			
<div> <div>Location</div> <div>ST358</div> <div>118112</div> <div>118648</div> <div>118706</div> </div> <div> <div>Loc Qty</div> <div>471</div> <div>4</div> <div>267</div> <div>200</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													
AN45-13A  EYE BOLT		Purchased	No			110	Each	42.0000	1	1			
<div> <div>Location</div> <div>ST362</div> <div>114801</div> <div>115358</div> <div>118757</div> <div>118758</div> </div> <div> <div>Loc Qty</div> <div>42</div> <div>2</div> <div>20</div> <div>10</div> <div>10</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> </div>													

SP

6x

SP

2x

SP 11-10-12

1x

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR: Yes No** **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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Picklist Print

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Page 2

Work Order ID: 74060

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 9/22/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Purchased No
Bolt

110 Each 164.0000 6 6

Location	Loc Qty	Loc Code
ST337	164	
116704	16	
117795	89	
118191	59	

SP

AN5-13A Purchased No
Bolt

110 Each 36.0000 2 2

Location	Loc Qty	Loc Code
MEZZ	36	
116003	36	

6x

SP

AN525-10R24 Purchased No
Screw

110 Each 187.0000 9 9

Location	Loc Qty	Loc Code
ST325	187	
114056	87	
117619	100	

2x

SP

AN960JD10 NAS1149D0363J Purchased No
Washer

110 Each 0.0000 21 21

m 118612 SP

AN960JD416 NAS1149D0463J Purchased No
Washer

110 Each 0.0000 4 4

m 118384 SP

AN960JD516 NAS1149D0563J Purchased No
Washer

110 Each 0.0000 20 20

m 118206 SP 11-10-12

Wednesday, September 21, 2011 9:59:03 AM

Shop Packet Print

Page 2

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 3

Work Order ID: 74060

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 9/22/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3766-1

 Front Rail, LH

Manufactured No

110 Each

5.0000

1

1



SP

Location

Loc Qty

Loc Code

ST254

5

54302

2

62067

3

1X

D3766-3

 Rear Rail

Manufactured No

110 Each

3.0000

1

1



SP

Location

Loc Qty

Loc Code

ST254

3

62486

3

1X

D3767-1

 Upper Rail

Manufactured No

110 Each

3.0000

1

1



SP

Location

Loc Qty

Loc Code

ST254

3

54310

3

1X

D3782-041

 Front Inboard Leg Assembly

Manufactured No

110 Each

4.0000

1

1



SP

Location

Loc Qty

Loc Code

ST249

4

62490

4

1X

D3782-043

 Front Outboard Leg Assembly, LH

Manufactured No

110 Each

1.0000

1

1



SP 11-10-12

Location

Loc Qty

Loc Code

ST249

1

60367

1

1X

Wednesday, September 21, 2011 9:59:03 AM

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Page 3

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Page 4

Work Order ID: 74060

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 9/22/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3782-045
Back Leg Assembly

Manufactured No

110 Each

5.0000

2

2

Location

Loc Qty

Loc Code

ST256

5

60368

1

62452

2

68861

2

D3783-041
Lateral Brace Assembly

Manufactured No

110 Each

2.0000

1

1

Location

Loc Qty

Loc Code

ST249

2

60369

2

D3783-043
Longitudinal Brace Assembly

Manufactured No

110 Each

4.0000

2

2

Location

Loc Qty

Loc Code

ST249

4

62453

2

68862

2

D3783-045
Angle Brace Assembly

Manufactured No

110 Each

2.0000

1

1

Location

Loc Qty

Loc Code

ST249A

2

60371

2

Wednesday, September 21, 2011 9:59:03 AM

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Page 4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Wednesday, September 21, 2011 9:59:03 AM

Page 5

Work Order ID: 74060

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 9/22/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3784-041 Manufactured No

110 Each 6.0000 1 1



Seat Support Assembly, Center



SP

Location

Loc Qty

Loc Code

ST249A

6

61789

3

63079

3

1x

D3784-043 Manufactured No

110 Each 3.0000 1 1



Seat Support Assembly, LH



SP

Location

Loc Qty

Loc Code

ST247

3

61790

1

68863

2

1x

D3784-044 Manufactured No

110 Each 0.0000 1 1



Seat Support Assembly, RH



B74061 (K)

SP 11-10-12

MS21042L3 Purchased No

110 Each 2,592.000 9 9



Nut



SP 11-10-12

Location

Loc Qty

Loc Code

ST300

2592

117441

24

117601

363

117885

205

118451

1000

118927

1000

9

Wednesday, September 21, 2011 9:59:03 AM

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Page 5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Wednesday, September 21, 2011 9:59:03 AM

Page 6

Work Order ID: 74060

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 9/22/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,297.000

2

2



Nut



SP

Location

Loc Qty

Loc Code

ST300

4297

117441

51

117601

637

117885

609

118451

2000

118927

1000

2x

AN525-10R22

Purchased

No

160

Each

72.0000

13

13



Screw



SP

Location

Loc Qty

Loc Code

ST325

72

113595

72

13x

AN960JD10L

NAS1149D0332J

Purchased

No

160

Each

0.0000

13

13



Washer



m117087 SP.

D3774-1

Manufactured

No

160

Each

4.0000

1

1



Seat Bottom, LH/RH



SP 11-10-12

Location

Loc Qty

Loc Code

ST207

2

68865

2

1x

ST256

2

62489

2

Wednesday, September 21, 2011 9:59:03 AM

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Page 6

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Work Order ID: 74060

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 9/22/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3774-3 Manufactured No

160 Each

3.0000

1

1



Seat Back, LH/RH



SP

Location

Loc Qty

Loc Code

ST257

3

62415

1

68866

2

D3775-1

Manufactured No

160 Each

13.0000

2

2



Guard



1x

SP

Location

Loc Qty

Loc Code

ST250A

13

62004

5

65059

8

D3792-1

Manufactured No

160 Each

43.0000

3

3



Seat Belt Eye Bolt



SP

Location

Loc Qty

Loc Code

ST249A

43

42020

20

55921

23

MS21042L3

Purchased No

160 Each

2,592.000

19

19



Nut



SP 11-10-12.

Location

Loc Qty

Loc Code

ST300

2592

117441

24

117601

363

117885

205

118451

1000

118927

1000

19x

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Work Order ID: 74060



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 9/22/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

160

Each

1,287.000

12

12



8011-10-12

Nut

Location

Loc Qty

Loc Code

ST300

1287

116105

5

116548

53

117441

343

117611

90

118179

496

118910

300

12x

Dart Aerospace Ltd

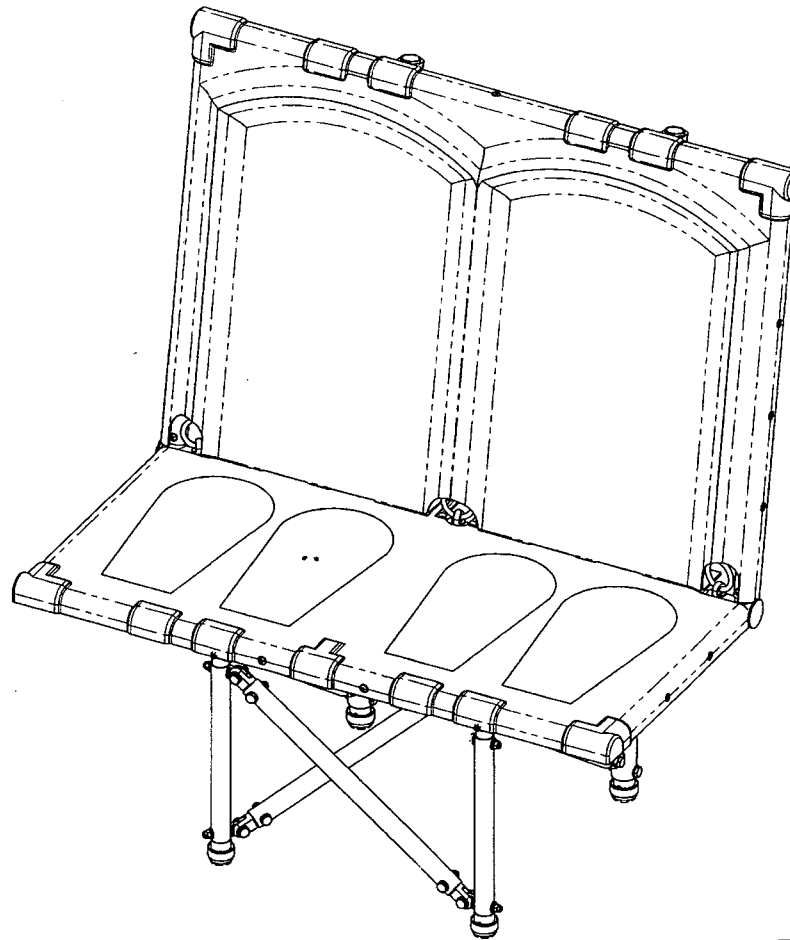
W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries



D412-769-043 AFT FACING SEAT ASSY, LH

74060

RELEASED
580709

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION		BY DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D412-769-1 TITLE AFT FACING SEAT ASSY, LH SCALE NTS REV. B SHEET 1 OF 7 COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	HS		
CHECKED	PA		
MFG. APPR.	PA		
APPROVED	PA		
DE APPR.	PA		
DATE	08.06.25		

Dart Aerospace Ltd

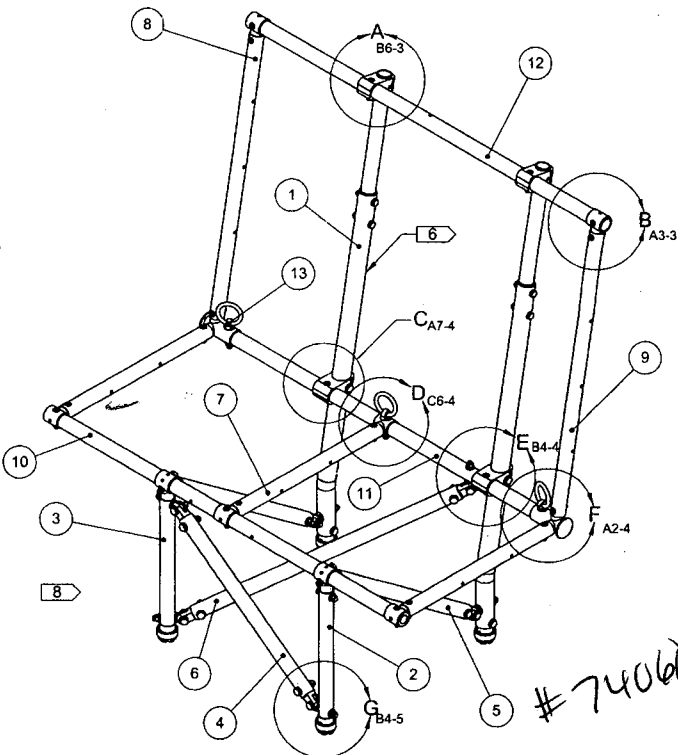
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-043	FRONT OUTBOARD LEG ASSY, LH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-1	FRONT RAIL, LH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



D412-769-043 AFT FACING SEAT ASSY, LH

RELEASED
08.07.09/10

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT ASSEMBLED SEAT "GREY SANDEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1/-3). MASK FRONT LEGS PRIOR TO POWDER COAT.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

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APPROVED	HS	SCALE NTS	
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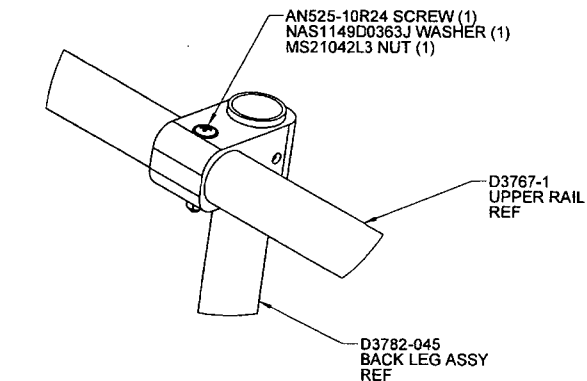
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

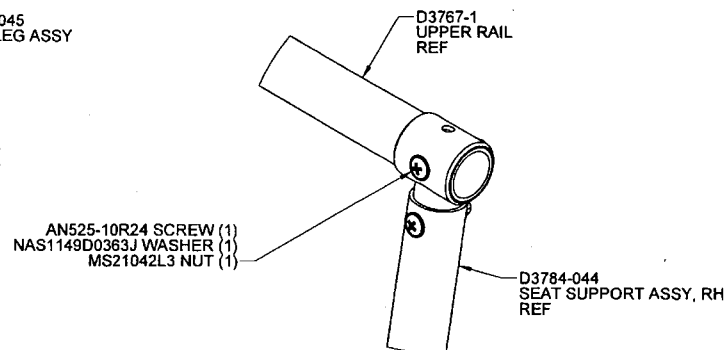
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries







DETAIL A D2-2
UPPER RAIL TO BACK LEG ATTACHMENT
 2 PL



DETAIL B C1-2
SEAT SUPPORT END ATTACHMENT
 5 PL

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

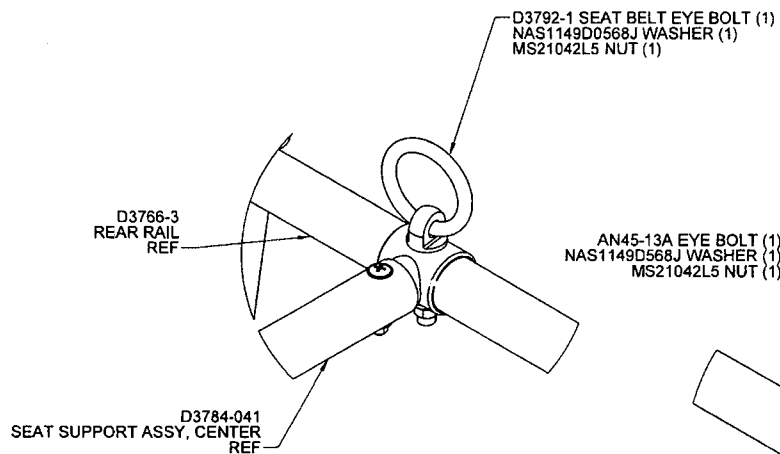
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D

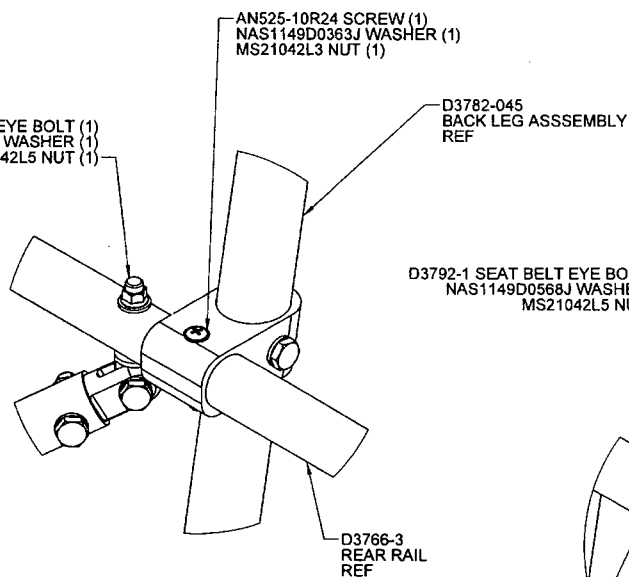
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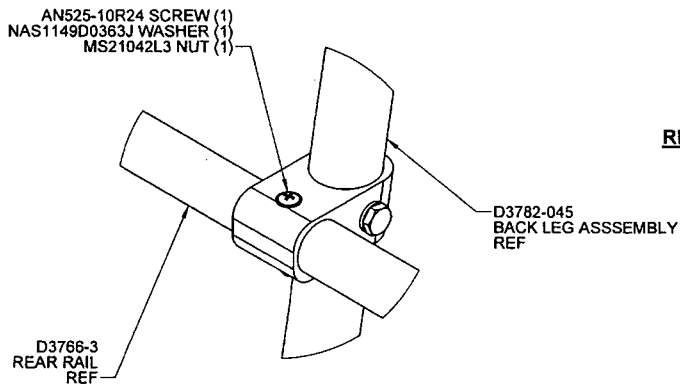
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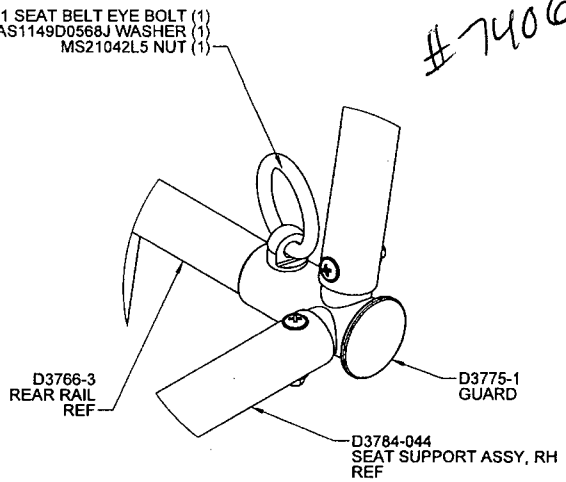
DETAIL D C2-2
SEAT SUPPORT ASSY, CENTER ATTACHMENT



DETAIL E C1-2
REAR RAIL TO BACK LEG ATTACHMENT



DETAIL C C2-2
REAR RAIL TO BACK LEG ATTACHMENT



DETAIL F B1-2
SEAT SUPPORT ATTACHMENT
2 PL

#74060

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08.07.09/10/11

A

A

8 7 6 5 4 3 2 1

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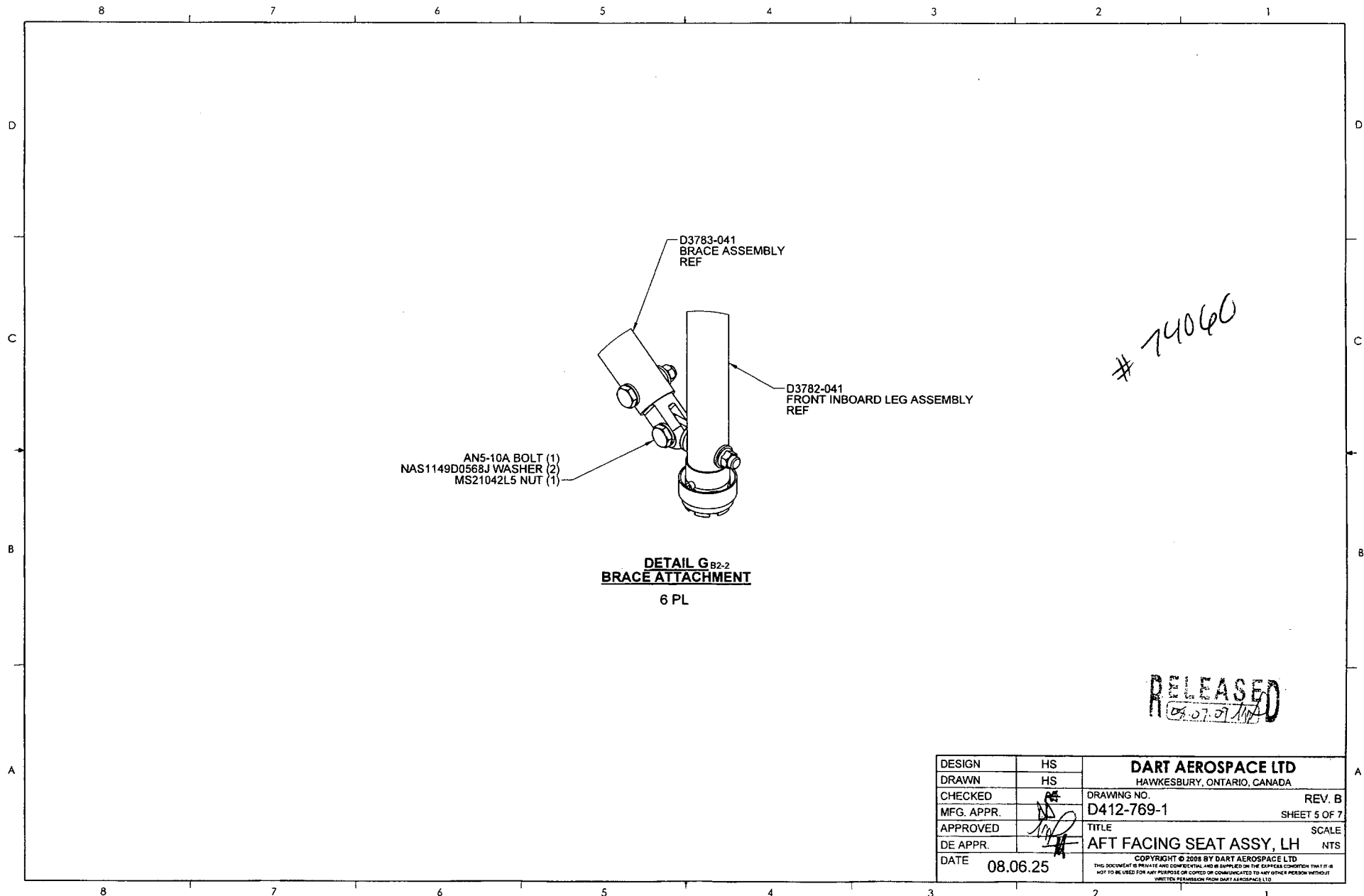
W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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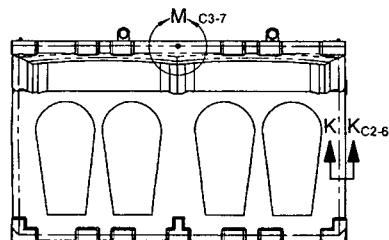
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
3 PL PER SIDE

D3784-044
SEAT SUPPORT, RH
REF

1

D3774-3
SEAT BACK
REF

SECTION H-H
B7-6

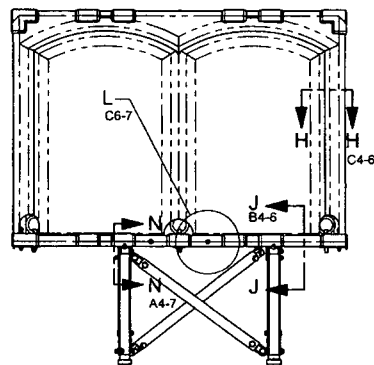
AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE

D3774-1
SEAT BOTTOM
REF

2

D3784-044
SEAT SUPPORT, RH
REF

SECTION K-K
D7-6



D3766-1
FRONT RAIL
REF

D3774-1
SEAT BOTTOM
REF

SECTION J-J
A7-6

D3774-3
SEAT BACK
REF


D3766-3
REAR RAIL
REF

AN3-5A BOLT (1)
NAS1149D0363J WASHER (2)
MS21042L3 NUT (1)
6 PL

74060

RELEASED
08.05.2008

- NOTES:
1) TRANSFER DRILL Ø0.201 FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
2) TRANSFER DRILL Ø0.201 FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
3) TRANSFER DRILL Ø0.201 FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

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8 7 6 5 4 3 2 1

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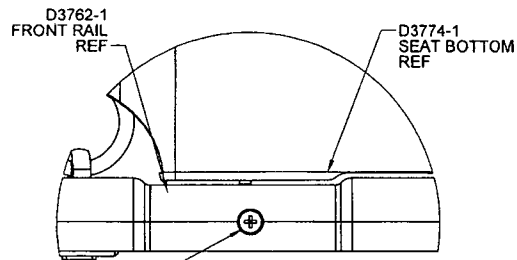
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

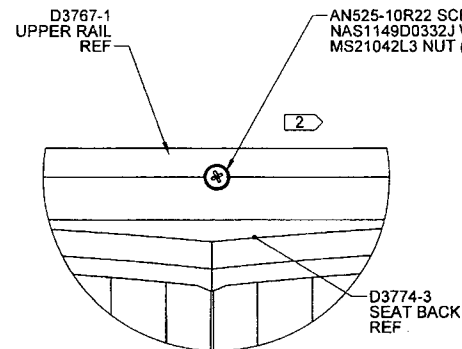
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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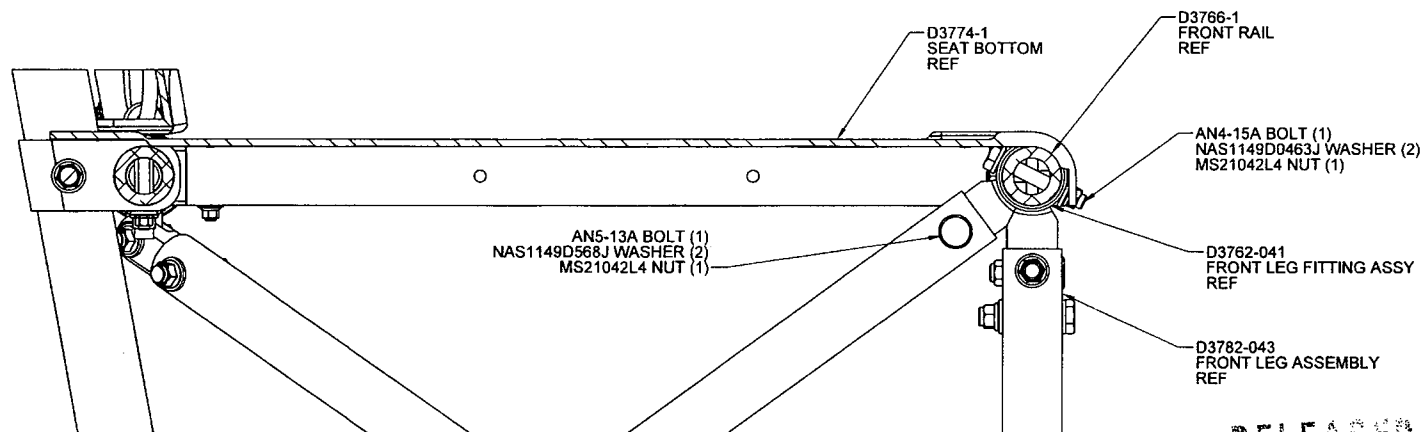


AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)

DETAIL L A7-6
SEAT BOTTOM ATTACH - FRONT DETAIL
2 PL



DETAIL M D7-6
SEAT BACK ATTACH - TOP DETAIL



SECTION N-N A8-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT
2 PL

NOTES:
1) TRANSFER DRILL $\varnothing 0.201$ FROM FRONT RAIL (D3766-1) TO SEAT BOTTOM (D3774-1) - 2 PL
2) TRANSFER DRILL $\varnothing 0.201$ FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

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08-07-2010

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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